Safety Data Sheet

LOCTITE 638

MSDS-No. : 450822
V001.2
Date of issue: 14.09.2015

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE 638

Intended use: Anaerobic Adhesive

Supplier:
Henkel Australia Pty Ltd
135-141 Canterbury Road
Kilsyth, Victoria, 3137
Australia

Phone: +61 (3) 9724 6444

Emergency information: 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

Section 2. Hazards identification

Classification of the substance or mixture
Hazardous according to the criteria of Safe Work Australia.

GHS Classification:

Hazard Class	Hazard Category	Target organ
Skin irritation	Category 2	
Serious eye damage/eye irritation	Category 1	
Skin sensitizer	Category 1	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Chronic hazards to the aquatic environment	Category 3	

Hazard pictogram:

Signal word: Danger

Hazard statement(s):	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.
Precautionary Statement(s):	
Prevention:	P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection.
Response:	P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338+P315 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P362 Take off contaminated clothing.
Storage:	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
Disposal:	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

Classification of material Xi - Irritant

Risk phrases:
R37/38 Irritating to respiratory system and skin.
R41 Risk of serious damage to eyes.
R43 May cause sensitisation by skin contact.
R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:
S24/25 Avoid contact with skin and eyes.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S28 After contact with skin, wash immediately with plenty of water.
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.
S46 If swallowed, seek medical advice immediately and show this container or label.
S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

Dangerous Goods information:
Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

Signal word:
HAZARDOUS

Section 3. Composition / information on ingredients

General chemical description:	Mixture Acrylate
Type of preparation:	Adhesive

Identity of ingredients:

Chemical ingredients	CAS-No.	Proportion
3,3,5 Trimethylcyclohexyl methacrylate	7779-31-9	10- 30 %
2-Hydroxyethyl methacrylate	868-77-9	10- 30 %
Acrylic acid	79-10-7	1- < 5 %
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	1- < 5 %
Cumene hydroperoxide	80-15-9	0.1- < 1 %
Maleic acid	110-16-7	0.1- < 1 %
Methacrylic acid	79-41-4	<= 1 %
non hazardous ingredients~		60- < 100 %

Section 4. First aid measures

Ingestion:
Do not induce vomiting.
Have victim rinse mouth thoroughly with water.
Seek medical advice.

Skin:
In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water.
Seek medical advice.

Eyes:
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Get immediate medical attention.

Inhalation:
Move to fresh air.
Keep warm and in a quiet place.
Seek medical advice.

First Aid facilities:
Eye wash and safety shower
Normal washroom facilities

Medical attention and special treatment:
Treat symptomatically and supportively.

Section 5. Fire fighting measures

Suitable extinguishing media:
Carbon dioxide, foam, powder

Decomposition products in case of fire::
Thermal decomposition can lead to release of irritating gases and vapors.
Carbon monoxide.
Carbon dioxide.
Oxides of nitrogen.

Special protective equipment for fire-fighters:
Wear full protective clothing.
Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).

Additional fire fighting advice:
In case of fire, keep containers cool with water spray.
Collect contaminated fire fighting water separately. It must not enter drains.

Section 6. Accidental release measures

Personal precautions:
Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.
Remove sources of ignition.

Environmental precautions:
Do not empty into drains / surface water / ground water.

Clean-up methods:
For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Section 7. Handling and storage

Precautions for safe handling: Use only in well-ventilated areas.
Remove all sources of ignition.
Avoid skin and eye contact.
Wear protective equipment.

Conditions for safe storage: Ensure good ventilation/extraction.
Keep container tightly sealed.
Store in a cool, well-ventilated place.
Keep away from sources of ignition.

Section 8. Exposure controls / personal protection

National exposure standards:

Ingredient [Regulated substance]	form of exposure	TWA (ppm)	TWA (mg/m3)	Peak Limit. (ppm)	Peak Limit. (mg/m3)	STEL (ppm)	STEL (mg/m3)
ACRYLIC ACID 79-10-7		2	5.9	-	-	-	-

Engineering controls: Ensure good ventilation/extraction.

Eye protection: Wear chemical goggles and face shield.

Skin protection: Wear suitable protective clothing.
Nitrile rubber gloves should be worn.

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

Respiratory protection: If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

Section 9. Physical and chemical properties

Appearance: Green
Liquid
Odor: Characteristic
Specific gravity: 1.1
Boiling point: > 149 °C (> 300.2 °F)
Flash point: 93.3 °C (199.94 °F)
Vapor pressure: < 10 mm hg
(; 27 °C (80.6 °F))
Density: 1.1 g/cm3
Solubility in water: Insoluble
VOC content: < 3 %
(2010/75/EC)

Section 10. Stability and reactivity

Stability: Stable under recommended storage conditions.

Conditions to avoid: Excessive heat.
Heat, flames, sparks and other sources of ignition.

Incompatible materials: Reaction with strong acids.
Reacts with strong oxidants.

Hazardous decomposition products: Thermal decomposition can lead to release of irritating gases and vapors.

Carbon monoxide.
Carbon dioxide.
Oxides of nitrogen.
Oxides of sulfur.

Section 11. Toxicological information

Health Effects:

Ingestion: May cause gastrointestinal tract irritation if swallowed.

Skin: Irritating to skin.
Symptoms may include redness, edema, drying, defatting and cracking of the skin.
May cause skin sensitization.

Eyes: Causes serious eye damage.
Contact with the eyes may cause moderate to severe eye injury. Eye contact may result in corneal injury. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.

Inhalation: This product is irritating to the respiratory system.
Inhalation of vapor or aerosol may cause severe irritation to nose, throat and lungs.

Acute toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 3,000 mg/kg	dermal		rabbit	
Acrylic acid 79-10-7	LD50 LC50 LD50	1,500 mg/kg > 5.1 mg/l 640 mg/kg	oral inhalation dermal	 4 h 	rat rat rabbit	BASF Test OECD Guideline 403 (Acute Inhalation Toxicity) BASF Test
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	LD50 LD50	> 2,000 mg/kg > 5,000 mg/kg	oral dermal	 	rat rabbit	OECD Guideline 401 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	
Maleic acid 110-16-7	LD50 LD50	708 mg/kg 1,560 mg/kg	oral dermal	 	rat rabbit	
Methacrylic acid 79-41-4	LD50 LC50 Acute toxicity estimate (ATE) LD50	1,320 mg/kg 4.7 mg/l 500 mg/kg 500 - 1,000 mg/kg	oral inhalation dermal dermal	 4 h 	rat rat rabbit	OECD Guideline 401 (Acute Oral Toxicity) OECD Guideline 403 (Acute Inhalation Toxicity) Expert judgement Dermal Toxicity Screening

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	highly corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
Methacrylic acid 79-41-4	Category 1A (corrosive)	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	corrosive	21 d	rabbit	BASF Test

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Acrylic acid 79-10-7	not sensitising	Skin painting test	guinea pig	
Methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	Buehler test

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	negative positive	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test	with and without with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

Repeated dose toxicity:

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	

Section 12. Ecological information

General ecological information: Do not empty into drains / surface water / ground water.

Ecotoxicity: Harmful to aquatic life with long lasting effects.

Toxicity:

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LC50	227 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	345 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	160 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3,000 mg/l	Bacteria	16 h		
Acrylic acid 79-10-7	LC50	27 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	EC10	0.03 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC50	0.13 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	41 mg/l	Bacteria	16 h		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	LC50	493 mg/l	Fish	48 h	Leuciscus idus melanotus	DIN 38412-15
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	EC10	1,140 mg/l	Bacteria	16 h		
Cumene hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3.1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min		
Maleic acid 110-16-7	LC50	> 245 mg/l	Fish	48 h	Leuciscus idus	DIN 38412-15
Maleic acid 110-16-7	EC50	42.81 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Methacrylic acid 79-41-4	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test,

						Freshwater Daphnids)
Methacrylic acid 79-41-4	NOEC	8.2 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	EC50	45 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	EC10	100 mg/l	Bacteria	17 h		

Persistence and degradability:

Hazardous components CAS-No.	**Result**	**Route of application**	**Degradability**	**Method**
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	readily biodegradable	aerobic	94.2 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Maleic acid 110-16-7	readily biodegradable	aerobic	97.08 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

Bioaccumulative potential / Mobility in soil:

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Acrylic acid 79-10-7		3.16				
Acrylic acid 79-10-7	0.46				25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	0.97					
Cumene hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Cumene hydroperoxide 80-15-9	2.16					
Maleic acid 110-16-7	-1.3				20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Methacrylic acid 79-41-4	0.93				22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

Section 13. Disposal considerations

Waste disposal of product: Collection and delivery to recycling enterprise or other registered elimination institution. Dispose of according to Federal, State and local governmental regulations.

Disposal for uncleaned package: After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Section 14. Transport information

Road and Rail Transport:

Dangerous Goods information: Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

General information:
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

Section 15. Regulatory information

SUSMP Poisons Schedule None

AICS: All components are listed or are exempt from listing on the Australian Inventory of Chemical Substances (AICS).

Section 16. Other information

Abbreviations/acronyms:
ADGC - Australian Dangerous Goods Code
STEL - Short term exposure limit
TWA - Time weighted average
IMDG: International Maritime Dangerous Goods code
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations

Reason for issue: Reviewed SDS. Reissued with new date. involved chapters: 1 - 16

Date of previous issue: 06.12.2013

Disclaimer:

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