

Product Data Sheet

No. **33095** - 05/12

MOLD CLEANER

PRODUCT NUMBERS: 63095 - 10.5-OZ. NET WT. AEROSOL

I. GENERAL DESCRIPTION

Description: This mold cleaner removes all release agent residues, deposits or grease, oil and other soils that contaminate molded parts and cause metal corrosion.

Benefits: Does not leave any residue and will not interfere with molding operations.

Uses: Use on all metal molds. Formulated for in-place cleaning of all metal molds during use or for superior clean up prior to storage.

Directions: Spray mold surface and wipe clean , with lint free cloth to remove surface contamination. Cycle mold to evaporate excess liquid. Do not spray with can in an inverted position.

Limitations: Please refer to the Material Safety Data Sheet for specific information on material hazards, etc.

Packaging:

Aerosol:

Cans (211x604)
12 cans/case

10.5 oz. net wt. (298 grams)
13 lbs. (5.9 kg)

12.6 fl. oz. (372 ml)
0.47 CF (0.013 CM)

II. CHARACTERISTICS & PROPERTIES (Average for all colors)

Specifications:

None

Appearance:

Clear transparent liquid

Color:

Colorless

Odor:

Naphthalenic

Dry Schedule:

Not applicable

Performance and Chemical Properties:**Aerosol**

Weight per gallon	6.8 lbs./gallon
Specific gravity	0.8
Viscosity in centipoise	Not applicable
Flammability: Label marking	Extremely Flammable
Flash point.....	< 20°F
Active ingredients by weight	96%
Volatile Organic Compound level.....	71%
Operating temperature range.....	40° to 110°F (4° to 43°C)
Boiling point @ 760mm Hg	NA
Evaporation rate (Butyl Acetate = 1)	1
KB value.....	64
Dielectric strength	NA
Surface tension	TBD
Food contact rating	Not applicable

Base Materials:Heptane, Parachlorobenzotrifluoride (PCBTF)**Propellant system:**Carbon Dioxide

III. SHIPPING, STORAGE AND HEALTH

Aerosol

IMDG number.....	UN 1950
D.O.T. container spec.....	2Q
D.O.T. shipping description	Consumer Commodity
Warehouse storage level number	NFPA 30B Level 3
Hazardous class (CFR-49).....	ORM-D
Storage temperature	32° to 120°F (0° to 49°C)
Shelf life	1 to 3 years
HMIS ratings	
Health	2
Fire	3
Reactivity.....	0

IV. MISCELLANEOUS

Contains no Ozone Depleting Substances (O.D.S.)

V. WARRANTY

The statements made herein, on labels, product bulletins or by any of our employees or agents concerning this material are given for information only. Any liability whatsoever of Aervoe Industries, Inc. to the user of the product, is limited to replacement of the product or purchase price refunded.

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